



MAIN ENTRANCE SIGN ARCH & TOWERS

SUGGESTED ERECTION SEQUENCE

- SET TRIPLE COLUMNS IN PLACE WITH THE SHORTEST POST IN THE REAR AS SHOWN
- WELD ENDS 4A1-4A3 & 5A4-5A6 TO THE MAIN ARCH. THESE PIECES ARE MATCH MARKED AND HAVE ALIGNMENT (WELDED) LINES. GREAT CARE MUST BE TAKEN IN THE ALIGNMENT PROCESS. THE WELD PROCEDURE REQUIRES THE BUTT ENDS OF THE PIPE TO HAVE A 3/8" GAP PRIOR TO WELDING.
- DROP THE FINISHED ARCH INTO PLACE AND TACK WELD THE DOUBLE COPED CONNECTION STUBS TO THE ARCH AND TO THE COLUMNS SIMULTANEOUSLY
- WELD THE HALF "X" PIECES IN PLACE

REVISIONS		ANCHOR ENTERPRISES	
		(302)629-7969 BLADES, DE	
F/F	4-4-08	BAK	PROJECT MOTORSPORTS SITE AMENITIES
APP	2-26-08	BAK	DOVER RACEWAY, DELAWARE
D	1-24-08	BAK	CUSTOMER KENT CONSTRUCTION
PAINT		SMYRNA, DELAWARE	
HOLES		ARCH'T BECKER MORGAN GROUP	
		SALISBURY, MARYLAND	
		JOB NO. 07-490	DWG. NO. E3 OF